

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims**

1. **(Previously Amended)** A device for collecting a sample of a biological fluid comprising:  
one or more hollow or porous microneedles, each having a base end and a tip,  
wherein the microneedle has a length between 500  $\mu\text{m}$  and 1 mm and a width between  
about 1  $\mu\text{m}$  and 500  $\mu\text{m}$ ;  
a substrate to which the base of the microneedle is attached or integrated, wherein  
the microneedle is perpendicular to or extends at an angle from a surface of the substrate;  
and  
at least one collection chamber which is selectably in fluid communication with  
the base end of the microneedle.
2. **(Previously Amended)** The device of claim 1 further comprising a means for inducing  
transport of a biological fluid or component thereof into the collection chamber.
3. **(Original)** The device of claim 2 wherein the pressure within the collection chamber can  
selectively be reduced.
4. **(Original)** The device of claim 3 wherein the pressure reduction is induced by expanding  
the internal volume of the collection chamber.
5. **(Original)** The device of claim 4 wherein the collection chamber is a standard or Luer-  
lock syringe.
6. **(Original)** The device of claim 3 wherein the collection chamber comprises an upper  
portion which is formed of a material which is deformable.
7. **(Previously Amended)** The device of claim 3 wherein the means for inducing transport  
comprises a plunger movably secured to the substrate, wherein the plunger can deform  
the collection chamber.
8. **(Previously Amended)** The device of claim 6 wherein the collection chamber comprises  
a one-way valve.
9. **(Original)** The device of claim 1 wherein the collection chamber comprises a plurality of  
compartments.
10. **(Original)** The device of claim 1 comprising a three dimensional array of microneedles.

11. **(Previously Amended)** The device of claim 1 further comprising an adhesive material for securing the device to a biological barrier surface during fluid withdrawal or sensing.
12. **(Original)** The device of claim 1 further comprising a means for controlling flow through the microneedle.
13. **(Original)** The device of claim 12 wherein the means for controlling flow is a fracturable or removable barrier which is interposed between the collection chamber and base of the microneedle.
14. **(Original)** The device of claim 1 further comprising a sensor in communication with the collection chamber.
15. **(Previously Amended)** A device for sensing an analyte in a biological fluid comprising:
  - one or more microneedles, each having a base end and a tip, wherein the microneedle has a length between about 500  $\mu\text{m}$  and 1 mm and a width between about 1  $\mu\text{m}$  and 500  $\mu\text{m}$ ;
  - a substrate to which the base of the microneedle is attached or integrated, wherein the microneedle is perpendicular to or extends at an angle from a surface of the substrate; and
  - at least one sensor which is selectably in communication with the microneedle.
16. **(Previously Amended)** The device of claim 15 wherein the sensor comprises:
  - a chemical or biochemical agent that react with an analyte, and
  - electrochemical or optical transducers which measure the reaction of the agent and the analyte.
17. **(Original)** The device of claim 16 wherein the agent is an enzyme selected from the group consisting of glucose oxidase, glucose dehydrogenase, and combinations thereof.
18. **(Original)** The device of claim 15 further comprising an electronics package in communication with the sensor.
19. **(Original)** The device of claim 15 for insertion of the microneedles in skin and sensing of glucose.
20. **(Previously Amended)** A device for sensing an analyte in a biological fluid comprising:
  - one or more microneedles, each having a base end and a tip, wherein the microneedle has a length of between 500  $\mu\text{m}$  and 1 mm and a width between about 1  $\mu\text{m}$  and 500  $\mu\text{m}$ ; and

- a substrate to which the base of the microneedle is attached or integrated, wherein the microneedle is perpendicular to or extends at an angle from a surface of the substrate; wherein at least one of the microneedles is or comprises a sensor.
21. **(Previously Amended)** The device of claim 20 wherein the sensor comprises:  
a chemical or biochemical agent that reacts with an analyte, and  
electrochemical or optical transducers which measure the reaction of the agent and analyte.
22. **(Original)** The device of claim 20 further comprising an electronics package in communication with the sensor.
23. **(Original)** The device of claim 20 for insertion of the microneedles in skin and sensing of glucose.
24. **(Original)** The device of claim 1 wherein the collection chamber is adapted to receive and use glucose strips.
25. **(Original)** The device of claim 1 wherein the microneedle is hollow and comprises at least one opening in the side of the microneedle.
26. **(Original)** The device of claim 1 wherein the microneedle has a hollow bore containing a material to modulate the flow of biological fluid through the microneedles into the collection chamber.
27. **(Previously Amended)** A method for collecting a sample of a biological fluid or analyte therein, comprising the steps:  
providing the device of claim 1;  
inserting the microneedles of the device into a biological barrier comprising biological fluid; and  
triggering the means for inducing to permit the transport of a quantity of the biological fluid or an analyte therein through the microneedles and into the collection chamber.
28. **(Previously Amended)** The method of claim 27 wherein the means for inducing is selected from the group consisting of capillary action, diffusion, mechanical pumps, electroosmosis, electrophoresis, convection, and combinations thereof.
29. **(Previously Amended)** The method of claim 27 wherein the means for inducing utilizes a pressure gradient in which the pressure within the microneedles and/or collection

- chamber is less than the pressure of the biological fluid adjacent the tip of the microneedle.
30. **(Original)** The method of claim 27 wherein the analyte to be collected or sensed is selected from the group consisting of glucose, cholesterol, bilirubin, creatine, metabolic enzymes, hemoglobin, heparin, clotting factors, uric acid, tumor antigens, reproductive hormones, oxygen, pH, alcohol, tobacco metabolites, and illegal drugs.
31. **(Previously Amended)** A method for sensing an analyte in a biological fluid, comprising the steps:
- providing the device of claim 15;
  - inserting the microneedles into a biological barrier comprising biological fluid which contains an analyte; and
  - contacting the sensor with the biological fluid, thereby sensing the analyte.
32. **(Previously Amended)** The method of claim 31 wherein the device further comprises:
- at least one collection chamber which is selectably in fluid connection with the base end of the microneedle, and
  - a means for inducing transport of the biological fluid or an analyte therein into the collection chamber,
- wherein, after the microneedles are inserted, the means for inducing is triggered to draw the biological fluid or an analyte therein through the microneedles and into the collection chamber.
33. **(Previously Amended)** The method of claim 32 wherein the means for inducing utilizes a pressure gradient in which the pressure within the microneedles and/or collection chamber is less than the pressure of the biological fluid adjacent the tip of the microneedle.
34. **(Original)** The method of claim 33 wherein the pressure gradient is created by increasing the volume within the collection chamber.
35. **(Original)** The method of claim 31 wherein the analyte to be collected or sensed is selected from the group consisting of glucose, cholesterol, bilirubin, creatine, metabolic enzymes, hemoglobin, heparin, clotting factors, uric acid, tumor antigens, reproductive hormones, oxygen, pH, alcohol, tobacco metabolites, and illegal drugs.

36. **(Original)** The method of claim 27 for sensing glucose wherein the biological barrier is human skin.
37. **(Original)** The method of claim 31 for sensing glucose wherein the biological barrier is human skin.
38. **(Previously Amended)** The device of claim 1 wherein the microneedle comprises a metal.
39. **(Previously Amended)** The device of claim 38 wherein the microneedle consists essentially of a metal.
40. **(Previously Amended)** The device of claim 1 wherein the microneedle is hollow.
41. **(Previously Amended)** The device of claim 1 wherein the microneedle is perpendicular to a surface of the substrate.
42. **(Previously Amended)** The device of claim 15 wherein the microneedle comprises a metal.
43. **(Previously Amended)** The device of claim 43 wherein the microneedle consists essentially of a metal.
44. **(Previously Amended)** The device of claim 15 wherein the microneedle is hollow.
45. **(Previously Amended)** The device of claim 15 wherein the microneedle is perpendicular to a surface of the substrate.
46. **(Previously Amended)** The device of claim 1 wherein the microneedle has a diameter between about 40 and 120  $\mu\text{m}$ .